

Work Order ID 64179

November 29, 2010 10:02:56 AM



PRELIMINARY ISSUE

Page 1

Item ID: D4293-1

Accept



Setup Start



Revision ID: PRELIM

Stop



Item Name: Fitting

Start Date: 29/11/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 01/12/2010 Req'd Qty: 2.00



Customer:

Reference:

10-11-29



Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4293

PAT PA3

100

0.00



Bandsaw

Jeaspa Bandsaw

BAND SAW

Memo

Cut Blank to 6.850"

Batch: *M116153*

0.00

mk 10/11/30

2 15

110

0.00



HAAS 1

HAAS CNC vertical machine #1

HAAS CNC VERTICAL MACHINING #1

Memo

1-Machine per folio FB005

DWG REV: *PA3*

FOLIO REV: *AA*

0.00

mk 10/11/30

2 15

2- deburr rough edges

mk 10/11/30

Work Order ID 64179

November 29, 2010 10:02:56 AM

Page 2

Item ID: D4293-1

Accept

Revision ID: PRELIM

Item Name: Fitting

Start Date: 29/11/2010 Start Qty: 2.00

Required Date: 01/12/2010 Req'd Qty: 2.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC2- Inspect parts off machine FAI/FAIB

0.00

cm 10/11/30

2

0

QC

Memo

0.00

Quality Control

130

QC8- Inspect parts - second check

0.00

B.A 10/11/30

2

0

QC

Memo

0.00

Quality Control

140

Chemical Conversion Coat per QSI005 4.1

0.00

=> M 10/11/30

2

0

HandFinish

Memo

0.00

Hand Finishing

Work Order ID 64179

November 29, 2010 10:02:56 AM



Page 3

Item ID: D4293-1

Accept



Setup Start



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Stop



Item Name: Fitting

Start Date: 29/11/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 01/12/2010 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
145	White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum	0.00							
 Powdercoat	Memo <i>W/A</i>	0.00							
Powder Coating									
150	QC3- Inspect Part Finish	0.00							
 QC	Memo	0.00	<i>h</i>		<i>10-11-30</i>			<i>(2)</i>	
Quality Control									
180	Identify as per dwg & Stock Location: <i>1064197</i>	0.00							
 Packaging	Memo	0.00							
Packaging						<i>h</i>	<i>10-11-30</i>		

Work Order ID 64179

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Page 4

Item ID: D4293-1

Accept



Setup Start



Revision ID: PRELIM

Stop



Item Name: Fitting

Start Date: 29/11/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 01/12/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

190

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

Rev A with Serial ON R0.25 (ACTUAL R0.25)
H. B. 10.11.29
ok

POSITIVE RECALL

EFFECTIVE 10.11.10 AUTH

RELEASED DATE

Picklist Print

November 29, 2010 10:02:56 AM

Page 1

Work Order ID: 64179

Parent Item: D4293-1

Parent Item Name: Fitting



Start Date: 29/11/2010

Required Date: 01/12/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 10-11-15 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M7075T73B4.000x4.00 0		Purchased	No				f	4.9105	0.57	1.2			



7075-T73 Bar 4.0 x 4.0

Location

Loc Qty

Loc Code

MAT

4.9105

✓ 116153

4.9105

1.2
ack 10/11/30

DART AEROSPACE LTD		Work Order: 64179
Description: Fitting		Part Number: D4293-1
Inspection Dwg: D4243 Rev: P43		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
R.063	$\pm .010$	R.063	—		Red-gage REF	
.305	$\pm .030$.295	—		Vern ML-7	
.125	$\pm .010$.115	—		"	"
3.11	$\pm .030$	3.105	—		"	"
1.13	$\pm .030$	1.125	—		"	"
.275	$\pm .010$.277	—		"	"
.78	$\pm .030$.781	—		"	"
1.72	$\pm .030$	1.717	—		"	"
.625	$\pm .010$.627	—		"	"
.088	$\pm .010$.087	—		"	"
.39	$\pm .030$.393	—		"	"
.82	$\pm .030$.820	—		"	"
.500	$\pm .010$.480		✓	"	"
.88	$\pm .030$.867	—		"	"
3.44	$\pm .030$	3.442	—		"	"
2.450	$\pm .010$	2.450	—		"	"
1.325	$\pm .010$	1.329	—		"	"
.305	$\pm .010$.303	—		"	"
.493	$\pm .010$.499	—		"	"
4.875	$\pm .010$	4.875	—		"	"
R.06	$\pm .030$	R.060	—		"	"
1.75	$\pm .030$	1.752	—		"	"
Ø.323	$\pm .006$ $\pm .001$	Ø.323	—		"	"

Measured by: <i>Am</i>	Audited by: <i>B.A</i>	Preliminary Approval: <i>JA</i>
Date: 10/11/30	Date: 10/11/30	Date: —

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	

10.04.15

DART AEROSPACE LTD		Work Order: 64179
Description: FITTING		Part Number: D4293-1
Inspection Dwg: D4293 Rev: PA3		Page 1 of 1

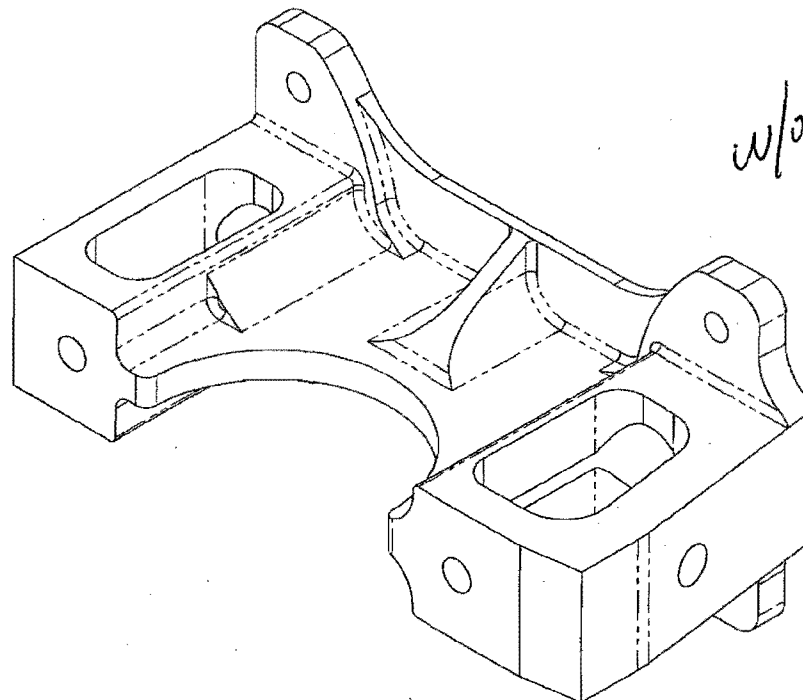
FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø.272	+0.006 -0.001	Ø.275	—		Vern	ML-7
6.52	±0.030	6.520	—		High-gage	31006
5.86	±0.030	5.865	—		Vern	ML-7
2.84	±0.030	2.830	—		"	"
1.14	±0.030	1.140	—		"	"
.19	±0.030	.189	—		"	"
4.500	±0.010	4.500	—		"	"
.680	±0.010	.681	—		"	"
Ø.765	+0.000 -0.000	Ø.767	—		"	"
.332	+0.020 -0.010	.339	—		Micr	ML-D1
R1.376	±0.010	1.365	—		High-gage	31006
8°	±1/2°	8°	—		HA Comb-square	ML-CBB
1.388	±0.010	1.385	—		RA26	Vern
Ø.381	+0.000 -0.001	.381	—		RA26	Vern
6.20	±0.030	6.195	—		High-gage	31006
1.65	±0.030	1.641	—		Vern	ML-7
R.480	+/-0.010	.250		X		Acceptable per Rev. A of dws

Measured by: <i>SWR</i>	Audited by: <i>H. A</i>	Preliminary Approval: <i>N/A</i>
Date: 10/11/30	Date: 10/11/30	Date: —

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	

10.04.15



w/o 64179

PRELIMINARY ISSUE

Rev. A3

10.11.16

D4293-1 FITTING

NOTES:

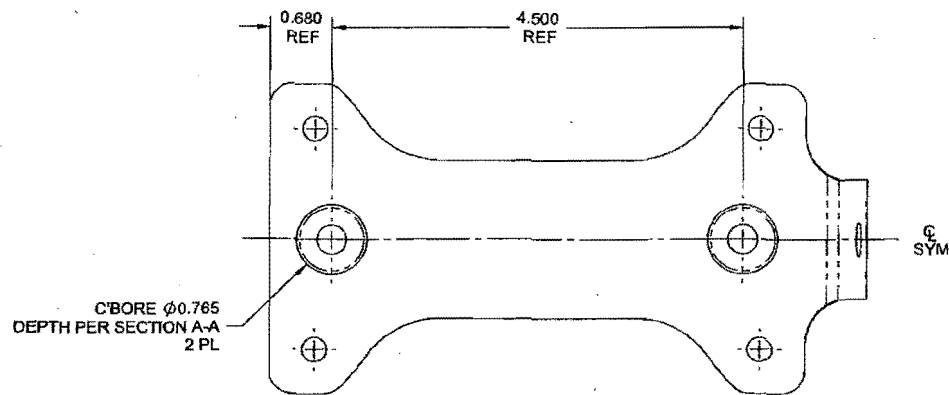
- 1) MATERIAL: 7075-T731-T73511-T73510-T73511 BAR
PER AMS-QQ-A-200/11 OR AMS-QQ-A-225/9 (AMS 4124) OR AMS-QQ-A-250/12 (AMS 4078)
REF DART SPEC. M7075T73B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: P/N "D4293-1" AND B/N PER DART QSI 044 6.1
- 7) WEIGHT: 1.19 lbs

PA3	ANGLED FACE MOVED 0.050 INWARD	CP	10.11.16
A	NEW ISSUE	CP	10.11.09
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE LTD	
DRAWN	CP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	CP	DRAWING NO.	REV. A3
MFG. APPR.	CP	D4293	SHEET 1 OF 3
APPROVED	CP	TITLE	SCALE
DE APPR.		FITTING (206L AFT)	NTS
DATE	10.11.09	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
THIS DOCUMENT IS UNCLASSIFIED AND IS NOT TO BE RELEASED OR DISCLOSED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

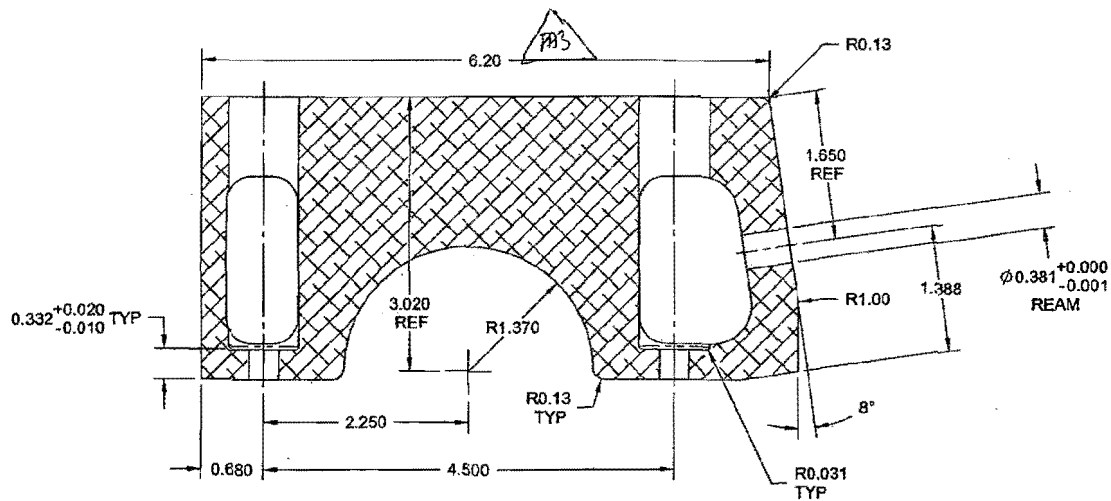
W/O 64179

REVISIONS

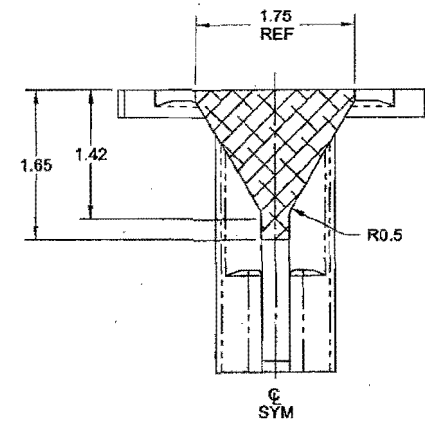
10.11.16



SECTION C-C D3-2



SECTION A-A A3-2



SECTION B-B C5-2

DESIGN	DP	DART AEROSPACE LTD	
DRAWN	DP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DP	DRAWING NO.	REV. A
MFG. APPR.	DP	D4293	SHEET 3 OF 3
APPROVED	DP	TITLE	SCALE
DE APPR.	DP	FITTING (206L AFT)	NTS
DATE	10.11.09	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES UNLESS OR OTHERWISE SPECIFIED TO ANY OTHER PERSON OR ENTITY WITHOUT PERMISSION FROM DART AEROSPACE LTD.			

Receiving Report

Date: 10/11/16
 Supplier: FORTUNEALLOY

Batch No: 2116153
 Dart P/O: 12899

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ OK 10/10/16 N/A ☐
 Work Order ☐ N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 10/11/16
 Date [Signature]
 Received/Costing [Signature]
 Initial [Signature]

Location _____



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO12899**

Purchase Order Date 11/10/10

PO Print Date 11/10/10

Page Number 1 of 1

Order From :

VU-ROY001

VISA
PAYMENT CENTRE, PO BOX 4016, STAT. A
TORONTO,

Contact Name
Vendor Phone
Vendor Fax
Vendor Account Nbr

Buyer Linda Lacelle
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency USD
FOB Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M7075T73B4.000x4.000	7075-T73 Bar 4.0 x 4.0	11/10/10 Yes	9.50 f	FedEx PI collect	\$155.8600	\$1,480.67

Special Inst: 4.75" acceptable
7075-T7351 4.75 x 4.00 x 38" LONG
GRAIN ALONG THE 4"
7075-T73 (or 7075-T7351/T73510/T73511)
BAR
PER AMS-QQ-A-200/11 OR AMS-QQ-A-
225/9 (AMS4124) OR AMS-QQ-A-
250/12(AMS4078)
MATERIAL CERTIFICATION REQUIRED
UPON DELIVERY

PLEASE SHIP FEDEX P1 OVERNIGHT
ACCT NUMBER 15179324-0

VISA # 4514 0310 0909 0347
EXP 11/13
CID CODE 130

PO Total:

\$1,480.67

Future Alloys

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 11/10/10

Purchase Order Receipt Listing

Page 1 of 1

Tuesday, November 16, 2010 11:42:22 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO12899 Receipt Dates from 11/16/2010 to 11/16/2010 All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name		VU-ROY001	Visa								
PO12899	1		M7075T73B4.000x4. f 000		11/10/2010	11/16/2010	9.5000	\$157.28	0.0000	0	\$1,494.14
USD	No		7075-T73 Bar 4.0 x f 4.0 116153		9.5000	DESJ02		\$1,494.14	0.0000	0	



Total Received Quantity:	9.5000
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$1,494.14
Total Balance Due Quantity:	0.0000



FUTURE ALLOYS, INC.

20151 Bahama Street, Chatsworth, CA 91311 • 818-701-1144 • FAX 818-701-6182

INVOICE NO. 35470

Sold to:

Ship to:

Dart Aerospace

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7 CANADA

1 OF 3 - CERTS INCLUDED

DATE	TERMS	SHIP VIA	P. O. NO.	OUR ORDER #
11/11/2010	Check in Advance	FedEx	12809	7322
QUANTITY	DESCRIPTION	LBS	UNIT PRICE	AMOUNT

95 feet 7075 T7351 Plate 4.750" x 38.250" x 4.000" gr. - 3 pcs.
Reynolds Lot #980T113A

11/14/10

NOTES

Website: www.futurealloys.net
Subject to the terms and conditions on the reverse side.

SHIPPER

THANK YOU

1. CREDIT

ALL INVOICES PAID AFTER DUE DATE WILL BE ASSSESSED THE LATE PAYMENT SERVICE CHARGE OF \$1.00 PER INVOICE OR THE MAXIMUM ALLOWED BY APPLICABLE LAW, WHICHEVER IS LOWER. It is the Seller's judgment of the financial condition of the Buyer at the time merchandise is ready for shipment does not justify the terms specified. The Seller reserves the right to demand the full or partial payment in advance. Seller may, at any time, suspend performance of any order or require payment in cash, without liability to Seller, if Seller is dissatisfied to Seller when, in Seller's opinion, the financial condition of Buyer or other grounds for hesitancy, justify such action. All sales are subject to the approval of Seller's credit department. In the event Buyer does not comply with the terms hereof, then Buyer shall pay Seller's costs of collection, if any, including without limitation court costs and reasonable attorney's fees.

2. WARRANTY AND WARRANTY RESTRICTIONS

Seller warrants that its products sold hereunder will, at the time of shipment, be free of material defects and imperfections. THE FOREGOING WARRANTY IS IN LIEU OF AND EXCLUDES ALL OTHER WARRANTIES NOT EXPRESSLY SET FORTH HEREIN. WHERE THE EXPRESS OR IMPLIED BY OPERATION OF LAW OR OTHERWISE INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR PURPOSE. No representation or warranty, express or implied, made by any sales representative or other agent or representative of the Seller which is not specifically set forth herein shall be binding upon the Seller. Seller shall not be held for any incidental, consequential damages or expenses directly or indirectly arising from the sale, handling or use of the goods or for any other claim, liability, injury and Seller's liability hereunder, in any case, is expressly limited to the repair or replacement (at Seller's option) of goods not complying with this agreement or, if Seller's election, to the repayment or crediting of Buyer with an amount equal to the purchase price of such goods. No other such claims and/or damages of warranty or negligence. This warranty extends only to direct customers of the Seller and does not include purchasers of the goods.

3. DISCLAIMER OF WARRANTIES

Seller does not certify, represent or warrant the specification, description, chemical composition or physical characteristics of the material and as being sold hereunder. It shall be Buyer's responsibility to determine, ascertain and establish the exact nature and composition of the material and its attributes of the goods being transferred.

4. CLAIMS/NOTICE OF DEFECTS

in the event that material to be furnished hereunder is claimed to be defective, the Seller shall be obligated to promptly and at no cost to Buyer, upon request, shall be furnished with a sample material. The Seller shall be obligated to replace defective material with a sample of the same material, at his option and shall not be liable for any transportation or installation charges. In no event shall the Seller be responsible for any loss of time or money, and whether arising from delay, breach of warranty or any other cause whatsoever. All materials shall be furnished subject to the Seller's standard manufacturing and commercial variations and practices. ANY CLAIM MUST BE MADE WITHIN THIRTY (30) DAYS AFTER THE DATE OF THE MATERIALS SHIPPED HEREUNDER. BUYER SHALL SET ASIDE, PROTECT AND HOLD SUCH GOODS OF MATERIAL FURNISHED HEREUNDER, AND PASSING TO THE BUYER HAS AN OPPORTUNITY TO INSPECT AND ADVISE OF THE DISPOSITION OF ANY LOSS OF SUCH GOODS OF MATERIAL FURNISHED HEREUNDER. ANY GOODS BE RETURNED, REWORKED OR SCRAPPED BY THE BUYER WITHOUT THE EXPRESS WRITTEN AUTHORIZATION OF THE SELLER.

5. TITLE, RISK OF LOSS

Title to products produced and shipped hereunder and risk of loss shall remain in Seller until delivery is made in accordance with Paragraph 6 herein or when delivery is made to a common carrier at Seller's premises. If products are not ordered by Buyer at the request of Buyer, the same transfer to Buyer upon Seller's receipt of payment of invoice. If Buyer's credit at any time becomes unsatisfactory to Seller and Seller declines to make shipments except upon receipt of satisfactory security or cash payments in advance, title to the products shall not transfer to Buyer until such security or cash payments are received by Seller.

6. DELIVERY TERMS

Delivery terms as stated on the front hereof, and described as follows:

"OUR TRUCK": Seller will bear transportation charges to the Buyer's specified destination point and Buyer or its designee shall take custody of the products at the destination point.

"WILL CALL": Buyer shall bear all transportation charges from Seller's premises, and Buyer or his designee shall take delivery of the products at the shipping point.

7. ADVICE BY SELLER

Seller's giving or failing to give any technical or other advice shall not impose any liability on Seller. Any action or inaction taken by the Buyer based on Seller's advice shall be at the sole risk and liability of Buyer.

8. SHIPPING TOLERANCES

The total order and each delivery shall be subject to a shipping tolerance of 7% (or more) of

9. DEFERRAL OF SHIPMENT

The promised delivery date is the best estimate possible based upon the current information from the manufacturing and shipping capabilities of when the product will be shipped. Seller assumes no liability for loss, damage, or consequential liability due to delays. Buyer may defer the shipment of products for a term agreed to by both parties in writing if such agreement is within time to shipment of the product. Goods shall be shipped immediately. Buyer assumes all risks of product deterioration that might occur before the goods are shipped. Buyer may be held liable for any loss, damage, or advance written notice to Seller. Buyer may inspect any and all material within 10 days of receipt of goods. FAILURE TO INSPECT OR ACCEPT CONSTITUTE A WAIVER OF ANY RIGHT TO REJECT SHIPMENTS AT A LATER DATE ON THE BASIS OF PRODUCT DEFECTS OR NONCONFORMANCE.

10. DELAYS. ALLOCATION

Seller shall not be liable for any failure or delay in delivery due in whole or in part to fire, flood, accidents, riots, labor strikes, acts of God, declared or undeclared war, strikes or other labor difficulties, shortage or unavailability of fuel, power, and materials or supplies, production problems, delay or failure of usual sources of transportation, requirements or regulations of any government or of any subdivision thereof or of any official or officers of any government or of any subdivision thereof or of any agent thereof or of any market participant or of any other person or persons beyond Seller's control. Under any such circumstances Seller shall have such additional time within which to perform this contract as may be reasonably necessary and may, without liability for any failure to perform the contract, allocate the available supply among all or part of buyers (including subsidiaries, affiliates and departments of Seller, in such a manner as Seller, in its sole discretion, may elect. THIS IS AN EXCLUSIVE REMEDY AND A WAIVER OF ALL OTHER REMEDIES AND OF ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES FOR FAILURE OR DELAY IN PERFORMANCE OF DELIVERY, AND OF ANY CAUSE OF ACTION THEREFOR.

11. TAXES

The amount of any present or future tax applicable to the sale, purchase, manufacture, export, use, handling or transportation of products or services hereunder shall be paid by the Buyer.

12. ACCEPTANCE/AGREEMENT

Any acceptance in this transaction is limited to acceptance of the goods as they are, and no acceptance, payment, or delivery under different terms, or any attempt by the Buyer to vary or amend, or agree to vary or amend, the terms of the contract, shall be effective, but such proposals shall not operate as a rejection of the goods unless and until the Seller has been notified in writing of the rejection of the goods, but shall be deemed a material alteration (hereinafter referred to as "alteration") of the contract, and any such alteration shall be subject to the Seller's acceptance, and any such acceptance shall be subject to the Seller's acceptance of the goods on the face and the back hereof. Additional or different terms, or any attempt to alter the terms of the contract, shall be deemed material and are objected to or rejected, but the same shall not operate as a rejection of the goods unless and until the Seller has been notified in writing of the rejection of the goods.

13 GENERAL PROVISIONS

Any cause of action arising from this agreement, or breach of it, must be commenced within one year after the date of actual discovery. Seller has the right to correct any stenographical or clerical errors in any of the writings issued by it. The Seller's sole obligation under this agreement shall be the face of the Seller's form constitute a complete and exclusive statement of the terms and conditions of the sale. In no event shall Seller be bound by the face of the Seller's form constitute a complete and exclusive statement of the terms and conditions of the sale. In no event shall Seller be bound by the face of the Seller's form constitute a complete and exclusive statement of the terms and conditions of the sale. In no event shall Seller be bound by the face of the Seller's form constitute a complete and exclusive statement of the terms and conditions of the sale.



FUTURE ALLOYS, INC.

20151 Bahama Street, Chatsworth, CA 91311 • 818-701-1144 • FAX 818-701-6182

INVOICE NO. 35470

Sold to:

Ship to:

Dart Aerospace

1270 Aberdeen street

Hawkerbury, ON K6A 1K7 CANADA

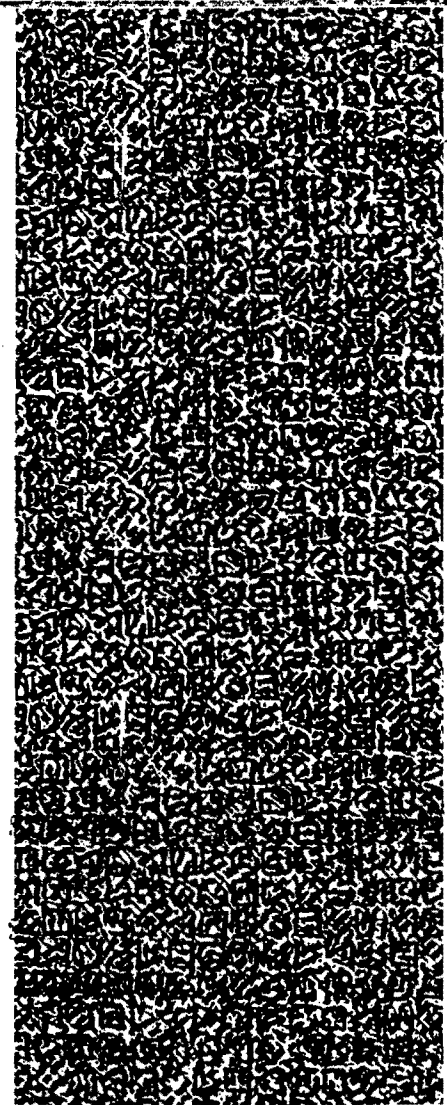
2 OF 3

DATE	TERMS	SHIP VIA	P. O. NO	OUR ORDER #
11/11/2010	Check in Advance	FedEx	200	7322
QUANTITY	DESCRIPTION	LBS	UNIT PRICE	AMOUNT

95 feet 7075 T7351 Plate 4.750" x 38.250" x 4.000" gr. - 3 pos.
Reynolds Lot #980T113A

Carroll

NOTES



Website: www.futurealloys.net

Subject to the terms and conditions on the reverse side.

THANK YOU

SHIPPER



FUTURE ALLOYS, INC.

20151 Bahama Street, Chatsworth, CA 91311 • 818-701-1144 • FAX 818-701-6182

INVOICE NO. 35470

Sold to:

Dart Aerospace

1270 Aberdeen Street

Hawthorn, ON K6A 1K7 CANADA

Ship to:

3 OF 3

DATE	TERMS	SHIP VIA	P. O. NO.	OUR ORDER #
11/11/2010	Check in Advance	FedEx	12800	7322
QUANTITY	DESCRIPTION	LBS	UNIT PRICE	AMOUNT

95 feet 7075 T7351 Plate 4.750" x 38.250" x 4.000" gr - 3 pcs.
Reynolds Lot #980T113A

[Signature]

NOTES

Website: www.futurealloys.net

Subject to the terms and conditions on the reverse side.

SHIPPER

THANK YOU



REYNOLDS METALS COMPANY

EXECUTIVE OFFICES, Richmond, Virginia 23261

Certificate of Inspection and Test Results

YOUR ORDER NUMBER		SHIPPING POINT	DATE	
		MCCOOK SHEET AND PLATE PLANT	3/31/98	
REYNOLDS NUMBER		REYNOLDS CODES	TALLY NO. AND/OR BILL OF LADING NO. CERTIFICATE NO.	
87F6461	21052	M 0129001016-21 P. 9.025 800	0311354	C263294
		CROSS SECTION	CASES	GR. WEIGHT
			2	7060
			NET WEIGHT	QUANTITY
			6690	2
(SAME AS SOLD TO UNLESS OTHERWISE INDICATED)				

EM NO.	PRODUCT NO.	DESCRIPTION
---------------	--------------------	--------------------

2 10178176 98/CA/04 9807113A 1B.10

7070-17351 PLATE MILL FINISH

A.750" X 48.000" X 144.000"

STENCILED-INTERLEAVED

STENCIL PER QQ-A-250/12

ULTRASONIC INSPECTED TO CALCS A ONE SIDE BY

LONGITUDINAL METHOD

PER QQ-A-250/12F NOTICE 1

ULTRASONIC INSPECTED PER MIL-STD-2154.

PS-21211, AND SAC 5439-H DTD 02-11-87.

PSD 6-16 DTD 03-03-95, PSD 6-17 DTD 1-24-94.

PSD 6-16 DTD 10-20-93, PSD 6-15 DTD 02-11-93.

PSD 6-11 DTD 10-06-88, PSD 6-10 DTD 9-22-87.

PSD 2-4 DTD 03-26-92, PSD 1-1 DTD 6-10-91.

PSD L-3 DTD 01-16-91, PSD L-4 DTD 8-3-90, PSD

L-3 DTD 4-19-88 & PSD L-2 DTD 4-19-88 EXCEPT

WITH PSD 2-4 REFERENCED SPEC MSFC 1249 IS

ACCEPTABLE AS APPLICABLE TO LONGITUDINAL

ULTRASONIC INSPECTION AND EDDY CURRENT

INSPECTION ONLY CONDUCTIVITY INSPECTION TO

BE PER ASTM E1004, & CONDUCTIVITY STANDARDS

DO NOT HAVE SIMULATED OPEN SURFACE CRACKS.

AND EXCEPT WITH PSD 6-13 PEAK VOLTAGE

VARIATION OF +/- 10% LIFETIME MAY EXCEED RMC

EQUIPMENT CAPABILITY.

(CONTINUED ON NEXT PAGE)

Handwritten signature and date 10/21/6

This document certifies that the material described above has been inspected and tested in accordance with (i) Seller's standard sampling and testing procedures or (ii) the requirements of any specifications of the material described above. The chemical composition limits and the applicable mechanical property test results of samples representative of the material are set forth above in any attachments hereto. Samples of the material have been found to meet the specifications described above. Inspection and test records are maintained on file.

This certificate shall be subject to the general terms and conditions on the reverse side of Seller's Acknowledgment and Sales Order.

Handwritten signature Wallace
SIGNED FOR DELIVERY BY THE COMPANY



REYNOLDS METALS COMPANY

EXECUTIVE OFFICES, Richmond, Virginia 23261

Certificate of Inspection and Test Results

YOUR ORDER NUMBER		SHIPPING POINT	DATE		PAGE 2 OF	
REYNOLDS NUMBER		MCCOOK SHEET AND PLATE PLANT	3/21/98		TALLY NO. AND/OR BILL OF LADING NO.	
37F4461 21585		REYNOLDS CODES	0311359		CERTIFICATE NO.	
		M 0729001016 21 F 9 003 800	0311359		C263294	
			CASES	GR. WEIGHT	NET WEIGHT	QUANTITY
			2	7060	6690	2
		(NAME AS SOLD TO UNLESS OTHERWISE INDICATED)				
EM NO.	PRODUCT NO.		DESCRIPTION			

(CONTINUED FROM PAGE 01)

NOTE: THE THICKNESS OF THIS MATERIAL EXCEEDS THE NORMAL MAXIMUM OF 4.000". ACCORDINGLY, THE STRENGTH AND OTHER CHARACTERISTICS OF THIS MATERIAL CAN BE EXPECTED TO BE SIGNIFICANTLY DIFFERENT FROM PLATE WHICH IS 4.000" OR LESS IN THICKNESS. THEREFORE, THIS MATERIAL SHOULD NOT BE USED IN APPLICATIONS WHICH REQUIRE CHARACTERISTICS EXPECTED WITHIN THE NORMAL THICKNESS RANGE. REYNOLDS METALS COMPANY URGES THAT CONTROLS BE ESTABLISHED TO PREVENT MISAPPLICATION UPON RESALE. FOR T7351 TEMPER NO GUARANTEE IS GIVEN FOR CORROSION RESISTANCE. CONTROLS SHOULD INCLUDE BUT NOT BE LIMITED TO FURNISHING MATERIAL CERTIFICATIONS TO THE END USER.

5000# MAX SKID.

115459

This document certifies that the material described above has been inspected and tested in accordance with (i) Seller's standard sampling and testing procedures or (ii) the requirements of any specifications of the material described above. The chemical composition limits and the applicable mechanical property test results of samples representative of the material are set forth above in any attachments hereto. Samples of the material have been found to meet the specifications described above. Inspection and test records are maintained on file.

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EXECUTIVE OFFICES, Richmond, Virginia 23261

Certificate of Inspection and Test Results

YOUR ORDER NUMBER		SHIPPING POINT		DATE	
REYNOLDS NUMBER		MCCOOK SHEET AND PLATE PLANT		PAGE 3 OF	
57F6441	21987	REYNOLDS CODES		TALLY NO. AND/OR BILL OF LADING NO. CERTIFICATE NO.	
		M 0729001013 21 F 9 003 800		0311357	C263294
				CASES	GR. WEIGHT
				2	7060
					NET WEIGHT
					6690
					QUANTITY
					2
		(SAME AS SOLD TO UNLESS OTHERWISE INDICATED)			

[illegible]

-CHEMICAL COMPOSITION LIMITS FOR ALLOY 7075

	CH	CU	FE	MG	MN	SI	TI	ZN	AL	OTHER
N	.18	1.20		2.10				5.10	**	EACH TOTAL
X	.06	2.00	.50	2.90	.30	.40	.20	6.10		.05 .15

** = REMAINDER

MECHANICAL PROPERTIES FOR TYPE RESULTS

IT NUMBER	TEST TEMPER	NUMBER OF TESTS	TEST DIR	ULTIMATE STRENGTH		YIELD STRENGTH		PERCENTAGE ELONGATION	
				KSI		KSI		KSI	
				MIN.	MAX.	MIN.	MAX.	MIN.	MAX.
10T113A	72351	2	LT	62.3	63.0	48.6	48.8	9.00	10.00

22/10/16

1 document certifies that the material described above has been inspected and tested in accordance with (i) Seller's standard sampling and testing procedures or (ii) the requirements of any
 2 specifications of the material described above. The chemical composition limits and the applicable mechanical property test results of samples representative of the material are set forth above
 3 any attachments hereto. Samples of the material have been found to meet the specifications described above. Inspection and test records are maintained on file.

certificate shall be subject to the general terms and conditions on the reverse side of Seller's Acknowledgment and Sales Order.

SIGNED FOR REYNOLDS & ALCO COMPANY



REYNOLDS METALS COMPANY

EXECUTIVE OFFICES, Richmond, Virginia 23261

Certificate of Inspection and Test Results

YOUR ORDER NUMBER		SHIPPING POINT	DATE		PAGE 1 OF	
REYNOLDS NUMBER		MCCOOK SHEET AND PLATE PLANT	3/31/98		TALLY NO. AND/OR BILL OF LADING NO. CERTIFICATE NO.	
57F6461	21852	M 0729001016-31 F. 9.003 600	0311357		C263294	
			CASES	GR. WEIGHT	NET WEIGHT	QUANTITY
			2	7060	6690	2
		SAME AS SOLD TO UNLESS OTHERWISE INDICATED				

EM NO.	PRODUCT NO.	DESCRIPTION
---------------	--------------------	--------------------

2 10179176 98/CA/04 980T113A 1B.1C

7075-17351 PLATE-MILL FINISH

4.750" X 48.000" X 144.000"

STENCILLED-INTERLEAVED

STENCIL PER QQ-A-250/12

ULTRASONIC INSPECTED TO CALSS A ONE SIDE BY
LONGITUDINAL METHOD

PER QQ-A-250/12F NOTICE 1

ULTRASONIC INSPECTED PER MIL-STD-2154,

PS-21211, AND SAC 5439-H DTD 02-11-87,

PSD 6-16 DTD 03-03-95, PSD 6-17 DTD 1-24-94,

PSD 6-16 DTD 10-20-93, PSD 6-15 DTD 02-11-93,

PSD 6-11 DTD 10-06-88, PSD 6-10 DTD 9-22-87,

PSD 2-4 DTD 03-26-92, PSD 1-1 DTD 6-10-91,

PSD L-3 DTD 01-16-91, PSD L-4 DTD 8-3-90, PSD

L-3 DTD 4-19-88 & PSD L-2 DTD 4-19-88 EXCEPT

WITH PSD 2-4 REFERENCED SPEC MSFC 1249 IS

ACCEPTABLE AS APPLICABLE TO LONGITUDINAL

ULTRASONIC INSPECTION AND EDDY CURRENT

INSPECTION ONLY CONDUCTIVITY INSPECTION TO

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DO NOT HAVE SIMULATED OPEN SURFACE CRACKS,

AND EXCEPT WITH PSD 6-15 PEAK VOLTAGE

VARIATION OF +/- 10% LIFETIME MAY EXCEED RMC

EQUIPMENT CAPABILITY.

(CONTINUED ON NEXT PAGE)

Handwritten signature and date 10/2/16

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Handwritten signature: Wallace
REYNOLDS METALS COMPANY



REYNOLDS METALS COMPANY

EXECUTIVE OFFICES, Richmond, Virginia 23261

Certificate of Inspection and Test Results

YOUR ORDER NUMBER		SHIPPING POINT	DATE	
		MCCOOK SHEET AND PLATE PLANT	3/21/98	
REYNOLDS NUMBER		REYNOLDS CODES	PAGE 2 OF	
37F2461 21585		M 0729001016 21 F 9 003 800	TALLY NO. AND/OR BILL OF LADING NO. CERTIFICATE NO.	
			0311359	C263294
			CASES	GR. WEIGHT
			2	7060
			NET WEIGHT	QUANTITY
			6690	2
		(NAME AS SOLD TO UNLESS OTHERWISE INDICATED)		

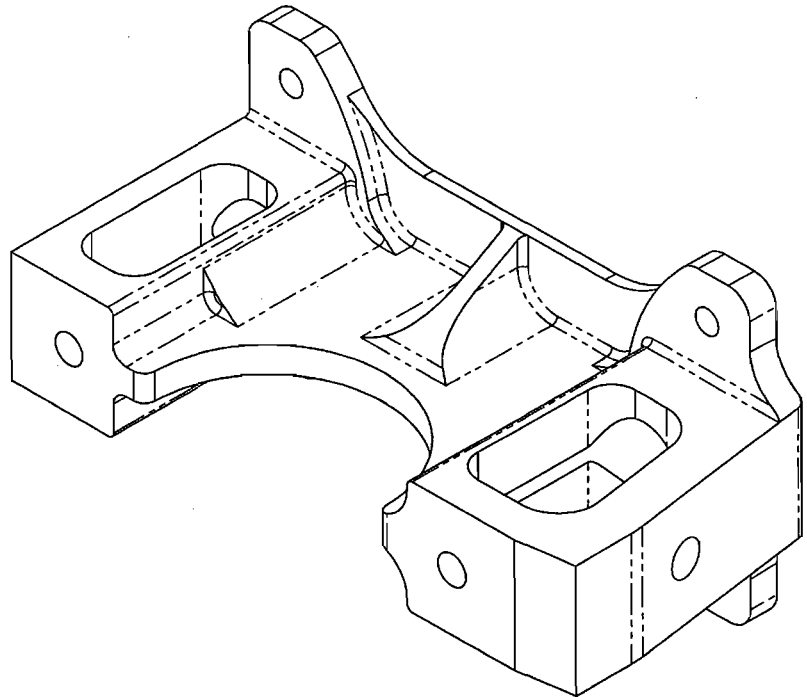
EM NO. PRODUCT NO. DESCRIPTION

(CONTINUED FROM PAGE 01)

NOTE: THE THICKNESS OF THIS MATERIAL EXCEEDS THE NORMAL MAXIMUM OF 4.000". ACCORDINGLY, THE STRENGTH AND OTHER CHARACTERISTICS OF THIS MATERIAL CAN BE EXPECTED TO BE SIGNIFICANTLY DIFFERENT FROM PLATE WHICH IS 4.000" OR LESS IN THICKNESS. THEREFORE, THIS MATERIAL SHOULD NOT BE USED IN APPLICATIONS WHICH REQUIRE CHARACTERISTICS EXPECTED WITHIN THE NORMAL THICKNESS RANGE. REYNOLDS METALS COMPANY URGES THAT CONTROLS BE ESTABLISHED TO PREVENT MISAPPLICATION UPON RESALE. FOR T7251 TEMPER NO GUARANTEE IS GIVEN FOR CORROSION RESISTANCE. CONTROLS SHOULD INCLUDE BUT NOT BE LIMITED TO FURNISHING MATERIAL CERTIFICATIONS TO THE END USER.
5000# MAX SKID.
113559

This document certifies that the material described above has been inspected and tested in accordance with (1) Seller's standard sampling and testing procedures or (2) the requirements of any specifications of the material described above. The chemical composition limits and the applicable mechanical property test results of samples representative of the material are set forth above any attachments hereto. Samples of the material have been found to meet the specifications described above. Inspection and test records are maintained on file.

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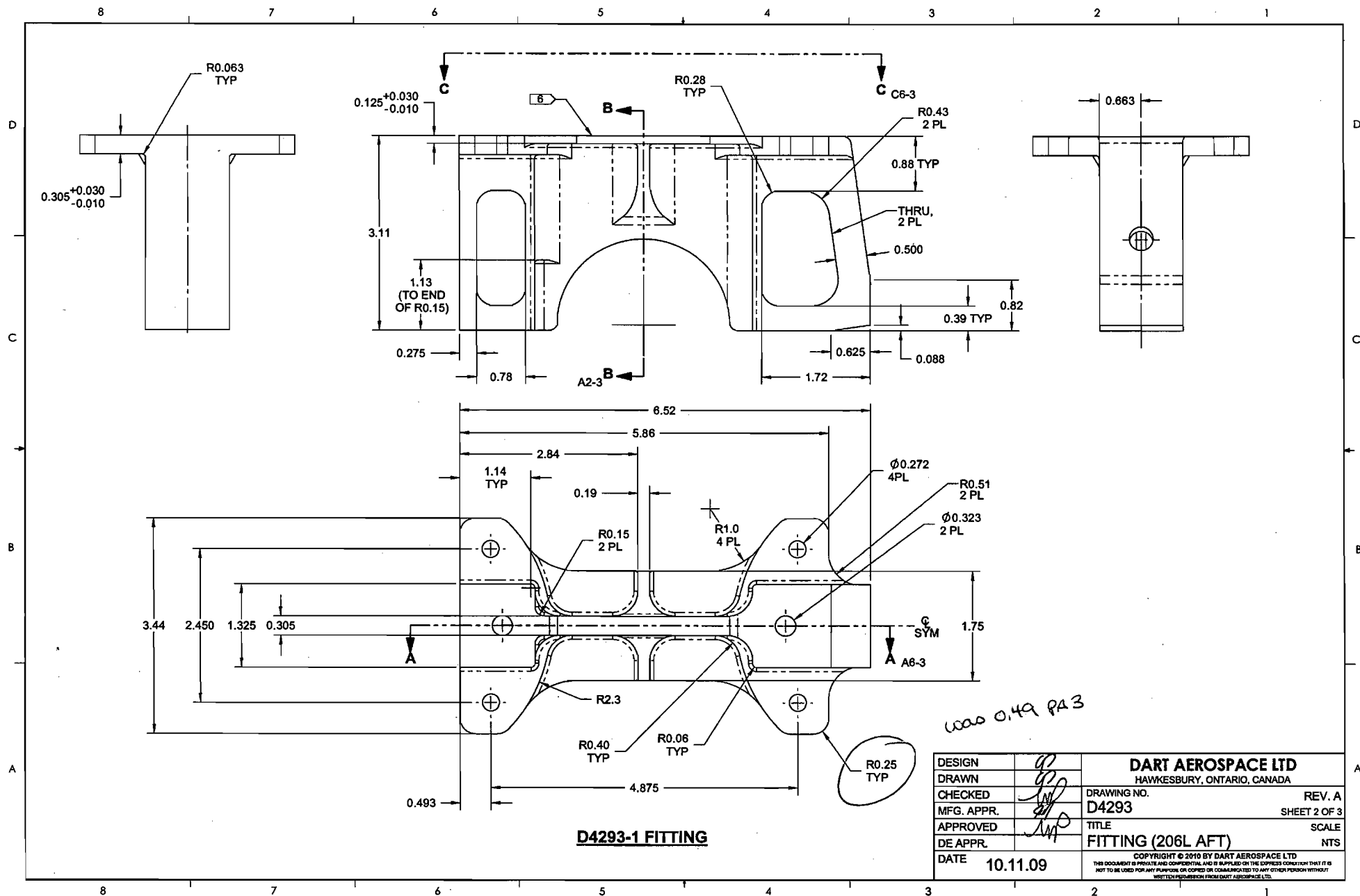
GRAIN
DIRECTION

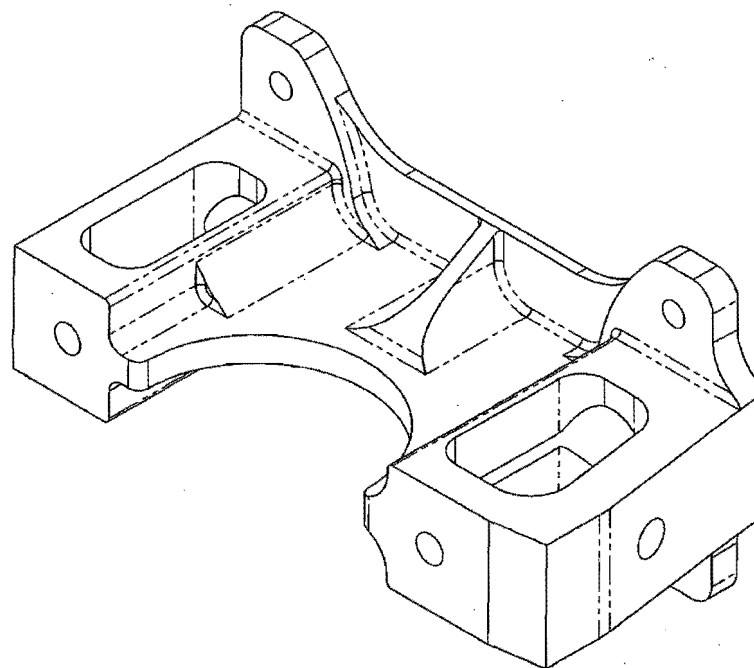
D4293-1 FITTING

NOTES:

- 1) MATERIAL: 7075-T73/-T7351/-T73510/-T73511 BAR
PER AMS-QQ-A-200/11 OR AMS-QQ-A-225/9 (AMS 4124) OR AMS-QQ-A-250/12 (AMS 4078)
REF DART SPEC. M7075T73B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: P/N "D4293-1" AND B/N PER DART QSI 044 6.1
- 7) WEIGHT: 1.19 lbs

A	NEW ISSUE	CP	10.11.09
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD.	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4293	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		FITTING (206L AFT)	NTS
DATE	10.11.09	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR DISSEMINATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	








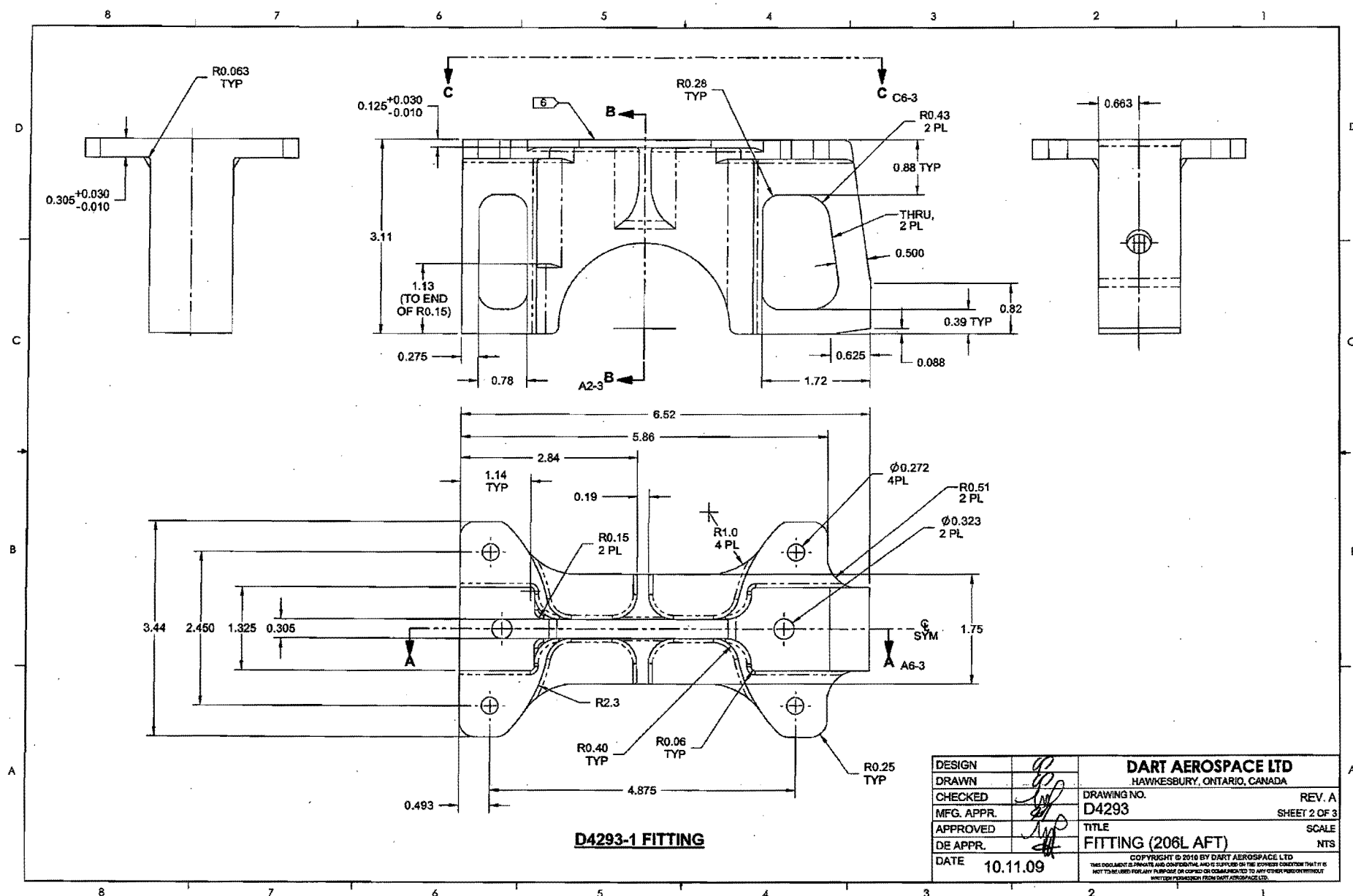
GRAIN
DIRECTION

D4293-1 FITTING

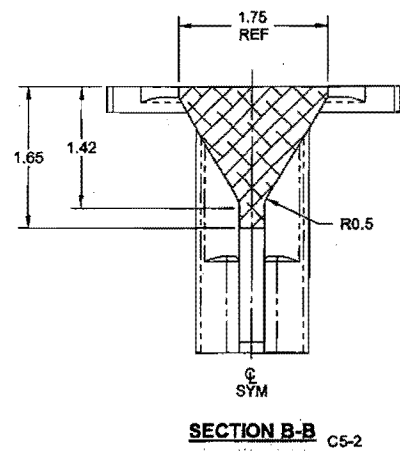
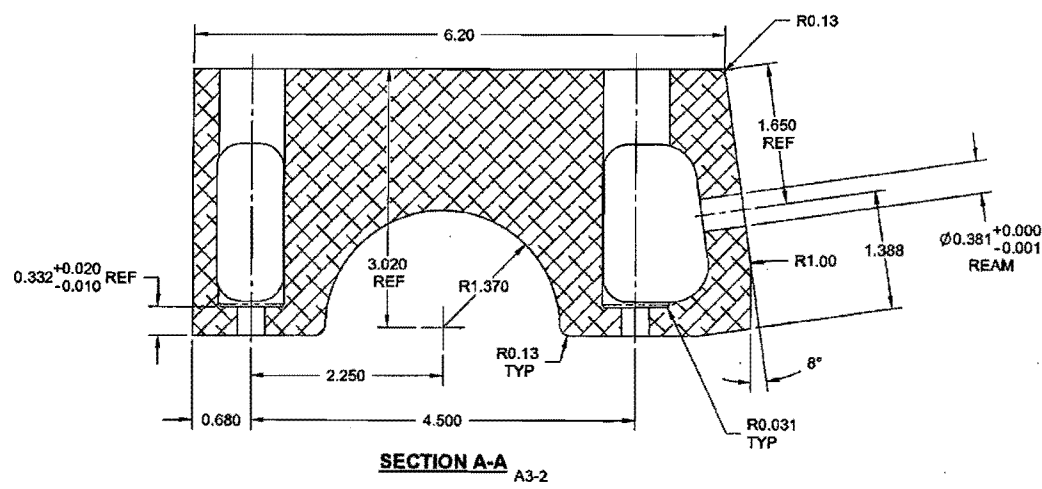
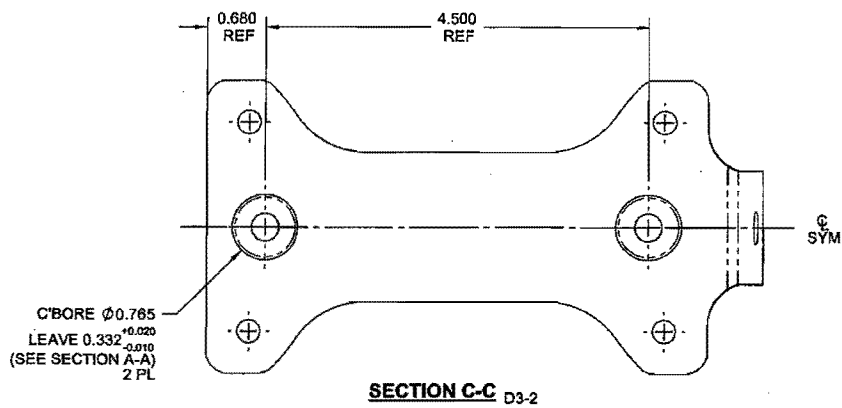
NOTES:

- 1) MATERIAL: 7075-T73/-T7351/-T73510/-T73511 BAR
PER AMS-QQ-A-200/11 OR AMS-QQ-A-225/9 (AMS 4124) OR AMS-QQ-A-250/12 (AMS 4078)
REF DART SPEC. M7075T73B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: P/N "D4293-1" AND B/N PER DART QSI 044 6.1
- 7) WEIGHT: 1.18 lbs

A		NEW ISSUE		CP	10.11.09
REV.	DESCRIPTION			BY	DATE
DESIGN				DART AEROSPACE LTD.	
DRAWN				HAWKESBURY, ONTARIO, CANADA	
CHECKED				DRAWING NO.	REV. A
MFG. APPR.				D4293	SHEET 1 OF 3
APPROVED				TITLE	SCALE
DE APPR.				FITTING (206L AFT)	NTS
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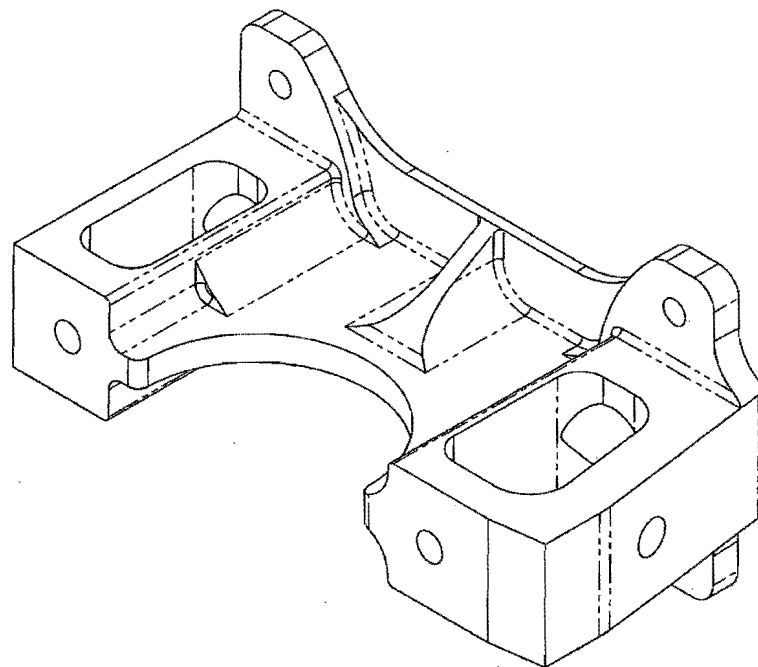
8 7 6 5 4 3 2 1



DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4293	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		FITTING (206L AFT)	NTS
DATE	10.11.09	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1

64179

**D4293-1 FITTING****NOTES:**

- 1) MATERIAL: 7075-T73/-T7351/-T73510/-T73511 BAR
PER AMS-QQ-A-200/11 OR AMS-QQ-A-225/9 (AMS 4124) OR AMS-QQ-A-250/12 (AMS 4078)
REF DART SPEC. M7075T73B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: P/N "D4293-1" AND B/N PER DART QSI 044 6.1
- 7) WEIGHT: 1.19 lbs

B	0.800 WAS 0.78 (C6-2), 1.730 WAS 1.72 (C4-2)	CP	10.11.30
A	NEW ISSUE	CP	10.11.09
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.11.30		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4293	REV. B SHEET 1 OF 3
TITLE FITTING (206L AFT)	SCALE NTS
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D4293-1 FITTING

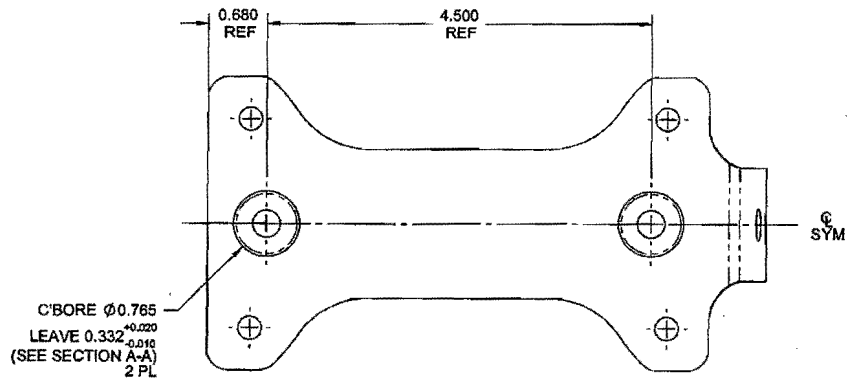
DESIGN		DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. D4293
MFG. APPR.		REV. B SHEET 2 OF 3
APPROVED		TITLE
DE APPR.		FITTING (206L AFT)
DATE	10.11.30	SCALE NTS

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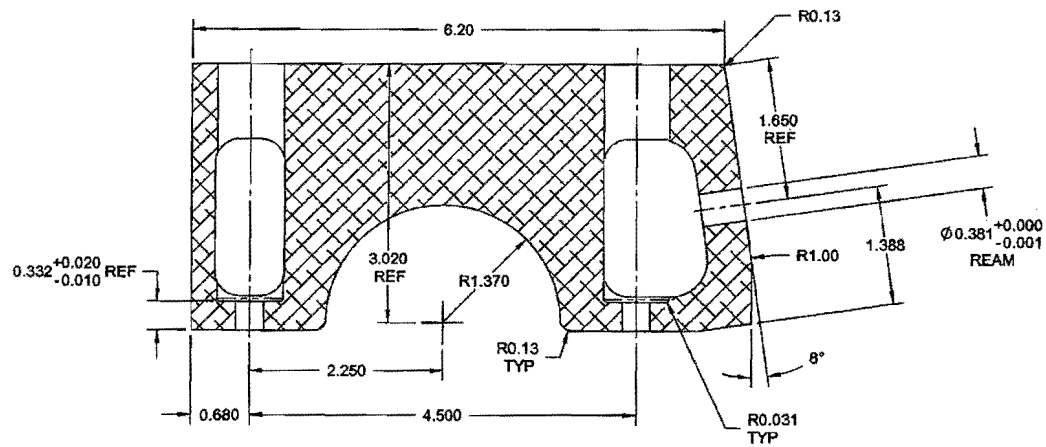
D4293-1 FITTING

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DRAWN			SHEET 2 OF 2
CHECKED			SCALE
MFG. APPR.			NT
APPROVED			
DE APPR.			
DATE	10.11.30		

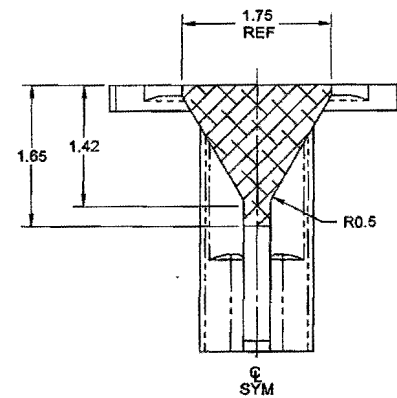
8 7 6 5 4 3 2 1



SECTION C-C D3-2



SECTION A-A A3-2



SECTION B-B C5-2

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D4293	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		FITTING (206L AFT)	NTS
DATE	10.11.30	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE LOANED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

8 7 6 5 4 3 2 1